

**Listing of Claims:**

This listing of claims reflects all claim amendments and replaces all prior versions, and listings, of claims in the application. Material to be inserted is in **bold and underline**, and material to be deleted is in ~~strikeout~~ or (if the deletion is of five or fewer consecutive characters or would be difficult to see) in double brackets [[ ]].

- Do Not  
Enter  
AMM  
1/24/08
1. (Currently amended) A high-volume insert for an injection-molded toy figure, comprising:  
a hollow body portion **substantially frustoconical in shape** and configured to form an inner supporting structure for an appendage of the toy figure, the body portion configured to **at least partially conform to an outer surface of the appendage and maintain a hollow space and occupy that occupies** at least 50% of a volume of an associated portion of the appendage, **the body portion further including a plurality of stabilization pegs for stabilizing the insert within a mold;** and  
at least one engagement portion **configured to engage and form a pivotable connection with** for engaging another portion of the toy figure, **the at least one engagement portion including a substantially planar tab and a cylindrical boss protruding from the tab, the boss supported by a plurality of reinforcement ridges extending between the tab and the body portion and substantially perpendicular to the tab.**

2. (Original) The high-volume insert of claim 1, wherein the body portion is configured to occupy at least 60% of the volume of the associated portion of the appendage.

3. (Original) The high-volume insert of claim 1, wherein the body portion is configured to occupy at least 70% of the volume of the associated portion of the appendage.